



Angelantoni Test Technologies

stay ahead to meet the needs of the Industry of the Future, where

Internet Technology,

Remote Connections,

Communication & Networking

are the keywords for success.

Vibration test chambers ?

-

ACS

ACS is proud to announce the **new release** of its standard vibration test chambers.

Besides their well-known key features - **remarkable basic configuration, flexibility, easy adaptation to any shaker** these chambers are now equipped with the new cutting-edge **MyKratos™** control system, which makes it possible to manage, monitor and assist the chamber, anywhere at any time, from mobile and desktop devices using Wi-Fi, Ethernet, or mobile network connections.

This line of chambers comes in both thermostatic (temperature only) and climatic (temperature and humidity) versions.

To make your life easier!

ACS vibration test chambers can be interfaced with many various types of shakers for vertical, horizontal and tri-axial vibrations. They are the easiest solution for combining any kind of shaker with an environmental test chamber, thanks to:

1 A very easy operating system

A worm screw type of lifting system allows the test cabinet to be adapted to the shaker's height. Adjustments can be set from the control panel on the chamber. It is also possible to add horizontal movement as needed. This is especially useful if your shaker allows both vertical and horizontal movement or if you want to use more shakers with the same chamber.

3

4

A wide range of standard models

The available volumes in both thermostatic and climatic standard versions are 600, 1200 and 2200 I. Three choices of temperature change rate are available for the -70/+180°C models: 5, 10, or 15°C/min, while 5°C/min is the only available rate for the -40/+180°C models. For all the climatic models the humidity range is from 10% to 95% (in the temperature range of +10/+95°C).

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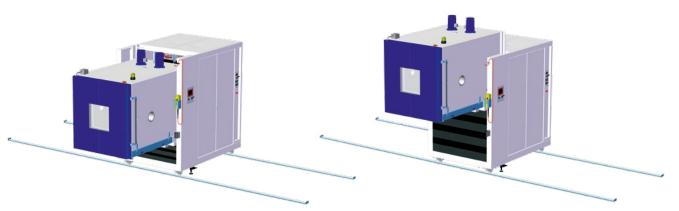
Greater flexibility

Different removable floors, for vertical and horizontal vibrations, can adapt the chamber to any existing standard shakers. If the chamber must be used without the shaker in place, a blind floor plug is available.

4

Innovative Control System

Industry demands smart solutions for managing and maintaining distributed networks of people, machines, and processes. The ACS solution for the Internet of Things is the **unique-in-the-market MyKratos™ software**, making it possible to manage, monitor and assist a test chamber in any place at any time, from mobile and desktop devices, using any kind of connection (Wi-Fi, Ethernet or mobile networks).



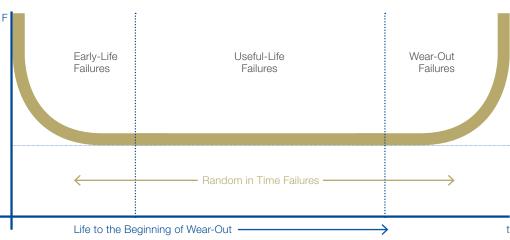


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Be strict with your product: expect the best!

Vibration, temperature, humidity: the right mix

Environmental Stress Screening (ESS) is a process of exposing a product to stresses such as thermal cycling and vibration in order to force latent defects to manifest themselves. Stress screening ensures that defects, which normally arise during the useful life of a product, are discovered during testing prior to the pre-production phase.

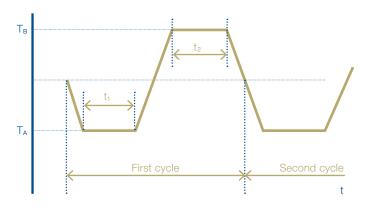


Bathtube curve

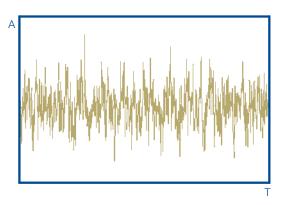
Improved quality and reliability by applying:



Thermal cycle stress IEC 60068-2-14, test Nb



Vibration stress



A remarkable basic configuration

Basic Configuration

Options

- MyKratos™ including MyAngel24™
- Inspection window multiple-crystal, with double heated transparent film, 450h X 450 mm size
- Internal lighting
- Feet
- Lifting system for a positioning in height of the chamber continuously and precisely on the shaker

Closing
 mechanical,
 with large handle

• Thermostat max./min. digital thermostat with independent probe

Humidity diagram

1+2+3 area: from +4°C to +94°C for tests with blind floor and thermal insulated head extender. 1+2 area: from +4°C to +59°C for tests with vertical vibration. 1 area: from +4°C to +40°C for tests with slip table.

- Removable floor the floor for vertical vibrations has a hole equipped with a plug to permit tests even without the shaker
- Silicone portholes 80 mm (left side) and 150 mm diameter (right side) fitted with rubber cap. They allow internal-external electrical, mechanical or hydraulic connections
- Auxiliary contacts (specimens, alarms, run shaker)
- Interface
 Ethernet port for remote
 control system connection
- Water condenser

- Additional portholes 80 and 150 mm, see drawing for available positions
- Handling port holes no. 2 max, 125 mm of diameter, they are positioned on the door under the inspection window, allowing the handling of specimens inside the chamber
- Set of no. 4 analogic inputs
 0÷10V for user's data acquisition (no. 1 set max)
- Set of no. 4 PT100 inputs (no. 1 set max)
- Set of no. 8 auxiliary contacts
- (no. 1 set max)
 No break power unit for PLC
- Floor for horizontal vibrations with fixed square

opening depending on model (no closing plug provided)

- Compressed
 air dehumidification
 for continuous tests
 with low temperature
- Manual or automatic horizontal movement manual or automatic track translation system, to simplify the operations of positioning the chamber on the shaker
- Door electro-magnetic closing system
- Specimen switching off in case of chamber alarm
- Remote air condenser

 MyKratos[™]
 Multichamber software: installed in a PC to monitor and control multiple chambers (to be supplied upon request)



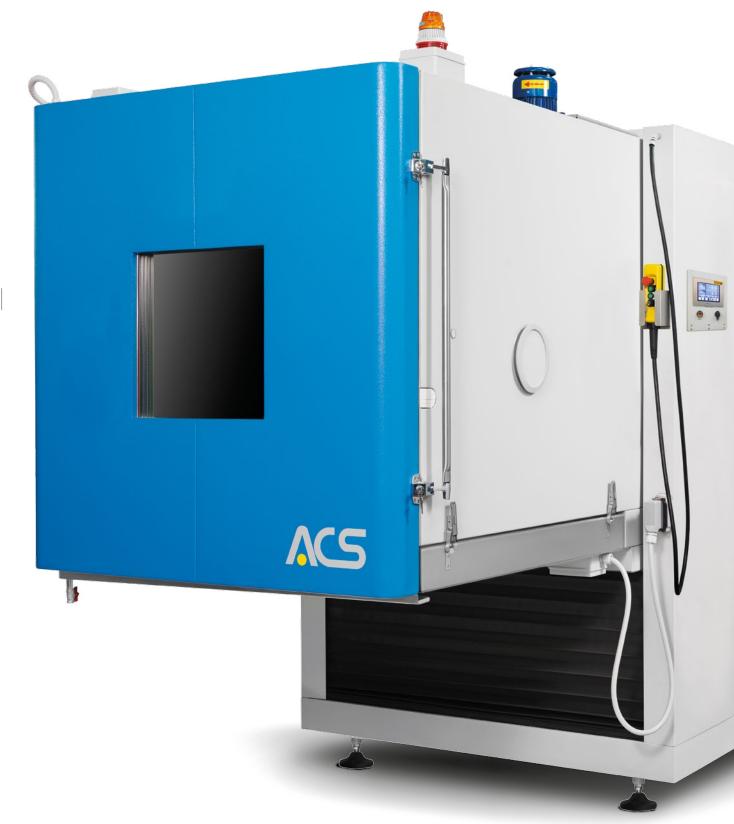
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Vibration test chambers / Technical features

| | MODEL ¹ | AV600 (C) 5 | AV600 C 10 | AV600 C 15 | AV1200 (C) 5 | AV1200 C 10 | AV1200 C 15 | AV2200 (C) 5 | AV2200 C 10 | AV2200 C 15 |
|--|--------------------------|-------------|------------|------------|--------------|-------------|-------------|--------------|-------------|-------------|
| Useful capacity (I) | | 610 | 610 | 610 | 1220 | 1220 | 1220 | 2187 | 2187 | 2187 |
| Internal dimensions approx. (mm) | WIDTH | 850 | 850 | 850 | 1000 | 1000 | 1000 | 1350 | 1350 | 1350 |
| | DEPTH | 740 | 740 | 740 | 1130 | 1130 | 1130 | 1350 | 1350 | 1350 |
| | HEIGHT | 970 | 970 | 970 | 1080 | 1080 | 1080 | 1200 | 1200 | 1200 |
| External dimensions approx. (mm) | WIDTH | 1340 | 1340 | 1340 | 1490 | 1490 | 1490 | 2050 | 2050 | 2050 |
| | DEPTH | 3000 | 3000 | 3000 | 3550 | 3550 | 3550 | 4050 | 4050 | 4050 |
| | HEIGHT | 2350 | 2350 | 2350 | 2350 | 2350 | 2350 | 2450 | 2450 | 2450 |
| Max external height (mm) ⁷ | | 2950 | 2950 | 2950 | 3050 | 3050 | 3050 | 3170 | 3170 | 3170 |
| Distance between the bottom of the test space and the floor (mm) | | 650±1430 | 6501430 | 6501430 | 6501430 | 6501430 | 6501430 | 6801430 | 6801430 | 6801430 |
| Temperature Range (°C) | Basic | -40+180 | NA | NA | -40+180 | -40+180 | -40+180 | -40+180 | -40+180 | -40+180 |
| | C model | -75+180 | -75+180 | -75+180 | -75+180 | -75+180 | -75+180 | -75+180 | -75+180 | -75+180 |
| Temperature fluctuation (K) | | ±0,1±0,8 | ±0,1±0,8 | ±0,1±0,8 | ±0,1±0,8 | ±0,1±0,8 | ±0,1±0,8 | ±0,1±0,8 | ±0,1±0,8 | ±0,1±0,8 |
| Temp. changing rate Heating ⁴⁺⁵ (K/min) | Basic -40/+180°C | 5 | NA | NA | 5 | NA | NA | 5 | NA | NA |
| | C model -70/+180°C | 5 | 10 | 15 | 5 | 10 | 15 | 5 | 10 | 15 |
| Temp. changing rate Cooling ⁴⁺⁵ (K/min) | BASIC +180/-40°C | 5 | NA | NA | 5 | NA | NA | 5 | NA | NA |
| | C MODEL +180/-70°C | 5 | 10 | 15 | 5 | 10 | 15 | 5 | 10 | 15 |
| Humidity range (%) (t=- 3/+94°C) ² | | 1095 | 1095 | 1095 | 1095 | 1095 | 1095 | 1095 | 1095 | 1095 |
| Temp. range for climatic test (°C) | | 1095 | 1095 | 1095 | 1095 | 1095 | 1095 | 1095 | 1095 | 1095 |
| Humidity fluctuation (%) | | ±3±5 | ±3±5 | ±3±5 | ±3±5 | ±3±5 | ±3±5 | ±3±5 | ±3±5 | ±3±5 |
| Maximum thermal Load (W) $^{\scriptscriptstyle 5}$ | Basic T=+25°C | 5500 | NA | NA | 5500 | NA | NA | 5500 | NA | NA |
| | C model T=+25°C | 5500 | 8500 | 8500 | 5500 | 8500 | 8500 | 5500 | 8500 | 8500 |
| Rated power (kW) | Basic | 18 | NA | NA | 26 | NA | NA | 29 | NA | NA |
| | C model | 21 | 36 | 38 | 36 | 36 | 51 | 34 | 53 | 74 |
| Rated current absorption (A) | Basic | 35 | NA | NA | 49 | NA | NA | 53 | NA | NA |
| | C model | 41 | 64 | 68 | 66 | 66 | 95 | 63 | 98 | 138 |
| Weight (without packing) (kg) | Basic | 1250 | NA | NA | 1950 | NA | NA | 2900 | NA | NA |
| | C model | 1500 | 2200 | 2200 | 2400 | 2400 | 2900 | 3300 | 3350 | 3740 |
| Sound pressure level dB(A) ³ | Basic | 68 | NA | NA | 72 | NA | NA | 72 | NA | NA |
| | C model | 70 | 74 | 74 | 74 | 74 | 80 | 74 | 80 | 84 |
| Max water consumption (m3/h) ⁶ | Basic | 2,3 | NA | NA | 4 | NA | NA | 4 | NA | NA |
| | C model | 2,9 | 5,9 | 5,9 | 5,1 | 5,1 | 8,2 | 5,1 | 8,2 | 11,8 |
| Supply voltage (Vac) | 400V ±10%/50Hz/3 + N + G | | | | | | | | | |

1. For Temperature only version add T to the suffix - 2. t=+4°C/+94°C for continuous test - 3. Measured at 1 m distance in front of the unit in 1,6 m height, free field measurement 4. According to IEC 60068-3-5 and IEC 60068-3-6 - 5. The performance data refer to +22°C ambient temperature, 400V nominal voltage, without specimen - 6. With water at T +29°C and temperature difference at 5°C (water temperature range +12÷+29°C) - 7. With test cabinet in the highest position. Vibration test chambers

Vibration test chambers





Customized vibration test chambers

A wide range of solutions are available for any customer requirements. Our company has extensive experience in supplying equipment for applications in such diverse fields as electronics, aerospace, aeronautics, automotive and defence.

Walk in temperature, humidity and vibration test chamber (180 m³)



Vibration chamber (capacity 6000 It approx.) to simulate combined stress (temperature, humidity, vertical and horizontal vibration) on vehicle devices



ESS and vertical/horizontal vibration test chamber (two vibration systems) for big dimension specimens

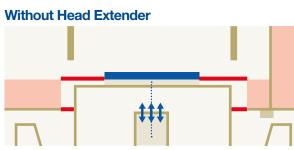


Vibration, temperature humidity and altitude test chamber

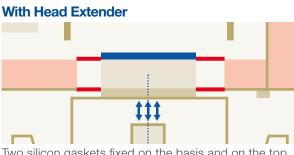


Maximum flexibility

Thanks to the collaboration with different shaker manufacturers and to the realization of standard and customized project for first-class clients in every application field, ACS has acquired over the years an extensive experience in chamber-shaker coupling systems.

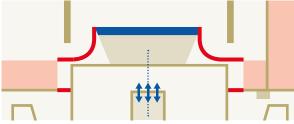


Thermal insulation is ensured thanks to the thermal barrier and two silicon gaskets, one fixed on the thermal barrier and the other around the shaker body



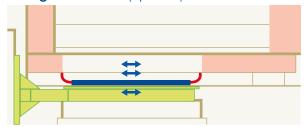
Two silicon gaskets fixed on the basis and on the top of the shaker head extender for full temperature range application, $-75^{\circ}C/+180^{\circ}C$ (continuous test)

With Head Expander



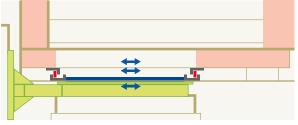
Thermal insulation is ensured thanks to the thermal barrier and two silicon gaskets, one fixed on the thermal barrier and the other around the shaker body

Standard solution with the horizontal configuration floor (optional)



The optional floor is equipped with one silicon gasket fixed under the floor and the thermal barrier.

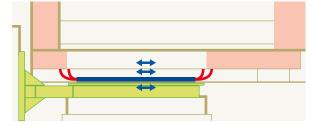
Customized solution with the horizontal configuration floor (optional)



Quotations can be requested for:

- Customized design
- Tray and gasket kit

Customized solution with special floor



Quotations can be requested for:

- Customized design
- Set of two Kevlar gaskets
- Dry air system with dual function: isolation between gaskets and chamber drying (if any)



mykratos an intelligent Control System ready for the Future

Thanks to their hyper-connectivity, ACS test chambers can match current and future needs related to the new demands of the Industrial Internet of Things and Industry 4.0 for integrated, interconnected and communicating machines.

Embedded Control Software

MyKratos[™] inside, to control monitor and assist the chamber. No additional hardware or software required

Free App

to fully manage the chamber via mobile devices (Google Play and Apple Store)

Easy remote access and control

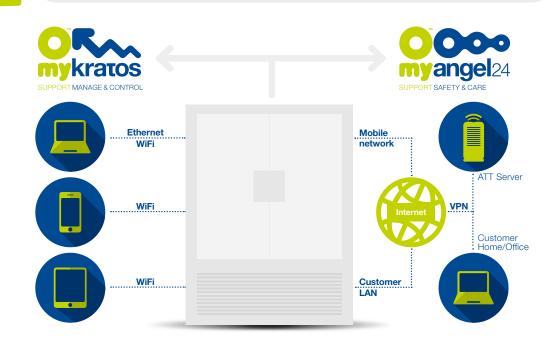
via integrated Wi-Fi / mobile network and Ethernet

Chamber Internal Cloud

for data storage

The chamber is equipped with a **PLC** (Programmable Logic Controller) for managing all the chamber's functions and safety interlocks. A special device **(Gu@rdian Evo)** controls the chamber via "mobile" devices, such as Tablets and Smartphones, or by establishing a remote Internet connection. The HMI system consists of an on-board panel **(Keykratos Evo)** and a remote control (**MyKratos™** including **MyAngel24™**) connected to the chamber.





KeyKratos Evo on board panel



Hardware

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- 5.7 inch 65,536 color Analog Touch Panel with TFT technology
- Faster control

Software

- Touch menu with related pop up screens where necessary
- Manual chamber control
- Possibility to start the last stored profile
- Alarms Notification
- Main chamber's parameters setup

MyKratos[™] control system

MyKratos[™] control software makes it possible to manage, monitor and assist the chamber anywhere, at any time, in multiple ways (Wi-Fi, Ethernet, mobile network) via mobile and desktop devices. The chamber wireless (Wi-Fi) connection permits operation using tablets and smartphones (iOS 8 or Android 4.2.1 compatible). The operator interface can also be remotely accessed through a chamber connection to the client's LAN or via mobile network (on activation of a SIM card data). It includes the **MyAngel24[™]** remote-assistance system.

Main features

- Wi-Fi or Ethernet connection to the chamber
- Visualization and graphical analysis of measures and recordings
- Synoptic charts of the entire system
- Multilanguage support
- High configurability of chamber parameters
- Unlimited measures recording possibilities
- Program and Manual chamber operation modes
- Delayed start of a program
- Possibility to select more than one chamber from a single Tablet: secure access by means of multiple password levels
- Automatic notifications of event and alarms
- Archive manager for easy access to the stored recordings
- Possibility to send email notification
- Possibility to send SMS notification (SIM card required)
- Multi-chamber management

Additional S/W tools for an Easy Integration of ACS test chambers in Test Labs

Communication drivers for an easy integration into customer-developed Serial or Ethernet based applications, (LabVIEW, LabWindows CVI, Microsoft.NET, Visual Basic 6, etc...) can be supplied on request. The drivers come with a set of examples written in Visual Basic 6, LabView, LabWindows CVI, VB.NET, and permit total interaction with ACS test chambers, for both reading and writing.

Our communication protocol - ModBUS RTU for serial or Fetch/write for Ethernet communication, can be supplied to allow any chamber connection using the customer's own programming languages and operating systems.



Example program LabVIEW

Development environment



MyAngel24[™] remote assistance system



MyKratos[™] software includes the innovative ACS remote-assistance system MyAngel24[™], operating via mobile network wireless connection, complete with SIM card. This makes it possible to access the operator interface remotely via VPN and send SMS notifications. Cabled connection is also available, via customer's LAN. N.B.: MyAngel24[™] activation on demand

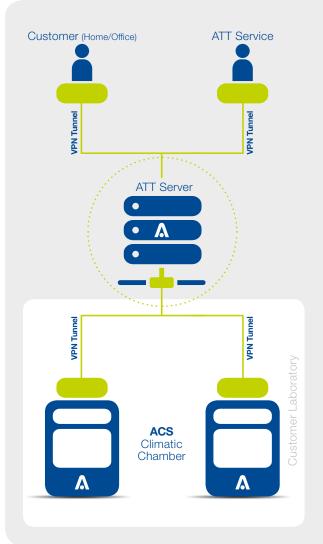
With **MyAngel24**TM, the climatic chambers stay connected to the remote server 24 hours a day, monitoring running conditions in order to guarantee faster and more efficient service and maintenance activities.



With **MyAngel24**[™], you can stay in contact with the climatic chamber whenever you want and wherever you are, accessing its control panel from any web browser.



MyAngel24[™] uses the highest security standards available for authentication, secure connection, data encryption and storage. Moreover, you can suspend or limit the data sent to the central server for security reasons during one or more test sessions.



Hardware and software infrastructure

4 simple steps for assistance and complete remote control

The remote server

located at Angelantoni headquarters (in Massa Martana, Perugia) hosts the database for data storage and acquisition.

The climatic chamber

is equipped with an electronic device functioning as an integrated system, allowing for connection to the remote server.

The remote connection

is created by connecting the climatic chamber to the VPN by mobile network, or on request by Ethernet connection to an enabled company LAN.

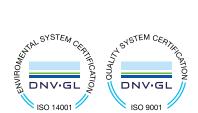
The company network connection

can be set up through a web browser, with access regulated according to a hierarchy of authentication privileges.





Angelantoni Test Technologies, owned by the **Angelantoni Group**, is the only company capable of offering a comprehensive range of environmental test chambers - **ACS** branded - for a great variety of applications, thanks to the expertise and technical knowhow of its teams of experts. Innovation, flexibility and organization have always been the keys to success for ACS, world-famous since 1952 also for its high-tech test equipment such as Thermal High Vacuum Chambers for Aerospace applications and Calorimeters.



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